

# Relative pressure transmitter type 520



Pressure range

-1 ... 9 bar / 0 ... 2.5 – 1000 bar



The compact type 520 pressure transmitter is based upon the Huba Control developed thick film technology where the pressure measuring cell is fully welded. This transmitter meets the high burst protection demands and is suitable for the use in all types of refrigerants including ammonia.

- Compact, rugged construction
- Welded without sealing parts, no elastomer seals
- Large selection of connections available.
- Saving time by quick cable mounting by the customer with swift connector

## Technical overview

<b>Pressure range</b>			
Relative		-1 ... 9 bar / 0 ... 2.5 – 1000 bar	
<b>Operating conditions</b>			
Medium		Liquids, gases and refrigerants (incl. ammonia)	
Temperature		Medium -40 ... +135 °C (⊕) -30 ... +120 °C	
		Ambient -30 ... +85 °C (⊕) -25 ... +85 °C	
		Storage -50 ... +100 °C	
Tolerable overload		≤ 6 bar 5 x fs	
		> 6 bar 3 x fs (max. 1500 bar)	
Rupture pressure		≤ 6 bar 10 x fs	
		> 6 bar 6 x fs (max. 2500 bar)	
<b>Materials</b>			
Cover		Stainless steel 1.4404 / AISI 316L (inside thread Schrader 1.4305 / AISI 303 only)	
Plug accommodation		Polyarylamide 50% GF UL 94 V-0	
Materials in contact with medium		Pressure connection	Stainless steel 1.4404 / AISI 316L (inside thread Schrader 1.4305 / AISI 303 only)
		Sensor	Stainless steel
<b>Electrical overview</b>			
2 wire	Output	Power supply	Load
	4 ... 20 mA	7 ... 33 VDC	< $\frac{\text{supply voltage} - 7V}{0.02 A}$ [Ohm]
3 wire	4 ... 20 mA	10 ... 30 VDC	< $\frac{\text{supply voltage} - 10V}{0.02 A}$ [Ohm]
	0 ... 5 V	7 ... 33 VDC	> 10 kOhm / < 100 nF
	1 ... 6 V	8 ... 33 VDC	> 10 kOhm / < 100 nF
	0 ... 10 V	12 ... 33 VDC	> 10 kOhm / < 100 nF
	0 ... 10 V	12 ... 33 VDC / 24 VAC ± 15%	> 10 kOhm / < 100 nF
	0 ... 10 V	12 ... 33 VDC / 24 VAC ± 15%	> 10 kOhm / < 100 nF
	ration. 10 ... 90%	5 VDC ± 10%	> 10 kOhm / < 100 nF
	ration. 10 ... 90%	5 VDC ± 10%	> 10 kOhm / < 100 nF
Polarity reversal protection		Short circuit proof and protected against polarity reversal. Each connection is protected against crossover up to max. supply voltage.	
Insulation voltage		standard 500 VDC	
<b>Protection class</b>			
Protection class III			
<b>Dynamic response</b>			
Response time		< 2 ms, 1 ms typ.	
Load cycle		< 100 Hz	
<b>Protection standard</b>			
Connector DIN EN 175301-803, Braids		IP 65	
Connector RAST 2.5		IP 00	
Swift connector, Metri Pack, Connector M12x1		IP 67	
<b>Electrical connection</b>			
Swift connector with or without cable 1.5 / 2.0 / 3.0 / 5.0 m (PVC spec.)			
Connector DIN EN 175301-803-A			
Connector DIN EN 175301-803-C (industrial standard 9.4 mm)			
Metri Pack Serie 150			
Connector M12x1			
Braids			
Connector RAST 2.5 (3 wire only)			
<b>Pressure connection</b>			
Inside thread	1/16 - 20 UNF	without or with Schrader	
	1/2 - 14 NPT	(≤ 60 bar)	
	G 1/4	with O-Ring seal FPM (-30 ... +135 °C)	
Outside thread	1/16 - 20 UNF	sealed at front or sealing cone	
	1/4 - 18 NPT		
	G 1/4	sealed at back DIN 3852-E with profile seal ring in FPM (-30 ... +135 °C)	
	G 1/4	sealed at back and manometer (combi) with profile seal ring in FPM (-30 ... +135 °C) (≤ 60 bar)	
	R 1/4	EN 10226	
	G 1/2	sealed at back and manometer (combi) with profile seal ring in FPM (-30 ... +135 °C)	
	1/8 - 27 NPT	(≤ 60 bar)	
	G 1/8	sealed at front (≤ 60 bar)	
	G 1/8	sealed at back DIN 3852-E with profile seal ring in FPM (-30 ... +135 °C) (> 60 bar - without UL and ATEX certificate)	
	M10x1	sealed at back DIN 3852-E with Profile seal ring in FPM (-30 ... +135 °C) (≤ 60 bar)	
M20x1.5	sealed at front and manometer (combi)		
G 1/2, G 1/4	sealed at front		
<b>Installation arrangement</b>			
Unrestricted			
<b>Tests / Admissions</b>			
Electromagnetic compatibility	CE conformity acc. EN 61326-2-3		
Enhanced EMC protection	EN 50121-3-2		
Shock acc. IEC 68-2-27	100 g, 11 ms half sine wave, all 6 directions, free fall from 1 m on concrete (6x)		
Constant shock acc. IEC 68-2-29	40 g for 6 ms, 1000x all 3 directions		
Vibration acc. IEC 68-2-6	20 g, 15 ... 2000 Hz, 15 ... 25 Hz with amplitude ± 15 mm, 1 Octave/min. all 3 directions, 50 constant load		
UL	ANSI/UL 61010-1 acc. E325110		
Drinking water approval	NSF/ANSI 61/372 acc. MH60087		
<b>Protection against explosion</b> (⊕)		ration. 10 ... 90%	4 ... 20 mA
Intrinsic safety "i"		Ex II 1/2 G Ex ia IIC T4 Ga/Gb	Ex II 1/2 G Ex ia IIC T4 Ga/Gb
EC type examination certificate		Ex II 1/2 D Ex ia IIC T125°C Da/Db	Ex II 1/2 D Ex ia IIC T125°C Da/Db
Connection to certified intrinsically safe resistive circuits with maximum values		SEV 15 ATEX 0173	SEV 10 ATEX 0145
Effective internal inductance and capacitance for versions with plugs complying with EN 175301-803-A or M12x1		Ui ≤ 15 VDC; li ≤ 200 mA; Pi ≤ 750 mW	Ui ≤ 30 VDC; li ≤ 100 mA; Pi ≤ 750 mW
		Li = 0 nH; Ci ≤ 150 nF	Li = 0 nH; Ci = 0 nF
<b>Weight</b>			
~ 90 g			
<b>Packaging (Please state on order)</b>			
Single packaging in cardboard		accessories integrated	
Multiple packaging in cardboard (25 pcs)			

# Accuracy

Parameter		Unit	
Characteristic line <sup>1)</sup>		% fs	± 0.3
Resolution		% fs	0.1
Thermal characteristic <sup>2)</sup>	max.	% fs/10K	± 0.2
Long term stability acc. IEC EN 60770-1	max.	% fs	± 0.25

Test conditions: 25 °C, 45% RH, power supply 24 VDC

Order code selection table in bar			1	2	3	4	5	6	7	8	9	10	11	
			520.	X	X	X	X	X	X	X	X	X	X	
Pressure range <sup>3)</sup>	-1 ... 9 bar		9	0	6									
	0 ... 2.5 bar		9	1	4									
	0 ... 4 bar		9	1	5									
	0 ... 6 bar		9	1	7									
	0 ... 10 bar		9	3	0									
	0 ... 16 bar		9	3	1									
	0 ... 25 bar		9	3	2									
	0 ... 40 bar		9	3	3									
	0 ... 60 bar		9	4	0									
	0 ... 100 bar		9	4	1									
	0 ... 160 bar		9	4	2									
	0 ... 250 bar		9	4	3									
	0 ... 400 bar		9	5	4									
0 ... 600 bar		9	5	5										
0 ... 1000 bar		9	5	7										
Application	standard						S	0						
	for oxygen applications						S	1			0			
	with drinking water approval NSF 61						S	4			0	1		
Output / power supply	0 ... 5 V	7 ... 33 VDC							1					
	1 ... 6 V	8 ... 33 VDC							6					
		12 ... 33 VDC							2					
	0 ... 10 V	12 ... 33 VDC Enhanced EMC protection							C	1,2,3				
		12 ... 33 VDC / 24 VAC ±15% (not possible with M12x1, metri Pack, RAST, braids)								8				
	ration. 10 ... 90%	5VDC ±10%							7					
		5VDC ±10% Ex protection					0,4		9	1,3		1		
Electrical connection	4 ... 20 mA	7 ... 33 VDC							3					
		7 ... 33 VDC Enhanced EMC protection (not possible with Braids)							A					
		10 ... 30 VDC Ex protection					0,4		4	1,3		1		
	Connector <sup>4)</sup>	DIN EN 175301-803-A										1		
		DIN EN 175301-803-C (industrial standard 9.4 mm)										2		
		M12x1 2w: IN=1 / OUT=3 3w: IN=1 / OUT=4 / GND=3										3		
		M12x1 2w: IN=1 / OUT=4 3w: IN=1 / OUT=3 / GND=4										M		
M12x1 2w: IN=1 / OUT=2 3w: IN=1 / OUT=2 / GND=3											P			
RAST 2.5							0,4	7			4			
Braids	Metri Pack Serie 150 <sup>5)</sup>						0,4				5			
	80 ±10 mm										6			
	290 ±10 mm										7			
	480 ±10 mm										8			
	730 ±10 mm										9			
	without cable										0			
	with cable 1.5 m										L			
Swift connector	with cable 2.0 m										N			
	with cable 3.0 m										Q			
	with cable 5.0 m										R			
	Inside thread	¾ <sub>16</sub> -20 UNF sealing cone with schrader										0	0	N
		¾ <sub>16</sub> -20 UNF sealing cone										K		1
½ -14 NPT <sup>6)</sup>											D		1	
G ¼ with O-Ring seal FPM											1		1	
Outside thread		¾ <sub>16</sub> -20 UNF sealing cone										2		1
		¼ -18 NPT										3		1
	G ¼ sealed at back DIN 3852-E with profile seal ring in FPM										4		1	
	G ¼ sealed at back and manometer with profile seal ring in FPM										5	0	1	
	R ¼ acc. to EN 10226										7		1	
	G ½ sealed at back and manometer with profile seal ring in FPM						0,1				8		1	
	¾ <sub>16</sub> -20 UNF sealed at front										G		1	
	⅜ - 27 NPT <sup>6)</sup>										A		1	
	G ⅜ sealed at front <sup>6)</sup>										M		1	
	G ⅜ sealed at back DIN 3852-E with Profile seal ring in FPM <sup>7)</sup>						0,1				H		1	
Pressure connection <sup>3)</sup>	M10x1 sealed at back DIN 3852-E with profile seal ring in FPM <sup>6)</sup>						0,1				F		1	
	M20x1.5 sealed at front and manometer (combi)						0,1				E		1	
	G ¼ sealed at front										J		1	
	G ½ sealed at front										9		1	
	Pressure orifice	without (inclusive pressure tip orifice from 100 bar on)											0	
with												2		
Material	Stainless steel 1.4305 / AISI 303												N	
pressure connection	Stainless steel 1.4404 / AISI 316L												1	
Pressure range variation (optional)	Indicate W and state range on order (e.g.: W0... + 3bar/OUT0...5V)												W	

<sup>1)</sup> typ. ; max. 0.5% fs (incl. zero point, full scale, linearity, hysteresis and repeatability)

<sup>2)</sup> -15 ... 85 °C

<sup>3)</sup> Other pressure ranges or pressure connections on request

<sup>4)</sup> Delivery without female connector

<sup>5)</sup> For pressure ranges ≤ 10 bar only possible if deaeration through the cable is assured

<sup>6)</sup> (< 60 bar)

<sup>7)</sup> Rupture pressure 1000 bar

Order code selection table in psi		1	2	3	4	5	6	7	8	9	10	11
		520.	X	X	X	X	X	X	X	X	X	X
Pressure range <sup>1)</sup>	-15 ... 130 psi	9	A	6								
	0 ... 30 psi	9	B	4								
	0 ... 60 psi	9	B	4								
	0 ... 100 psi	9	B	7								
	0 ... 200 psi	9	C	1								
	0 ... 300 psi	9	C	2								
	0 ... 500 psi	9	C	3								
	0 ... 750 psi	9	D	0								
	0 ... 1000 psi	9	D	1								
	0 ... 2000 psi	9	D	2								
	0 ... 3000 psi	9	D	3								
	0 ... 5000 psi	9	E	4								
	0 ... 7500 psi	9	E	5								
0 ... 14500 psi	9	E	7									
Application	standard					S	0					
	for oxygen applications					S	1			0		
	with drinking water approval NSF 61					S	4			0	1	
Output / power supply	0 ... 5 V								1			
	1 ... 6 V								6			
									2			
	0 ... 10 V								C	1,2,3		
									8			
									7			
	ration. 10 ... 90%						0,4	9	1,3		1	
								3				
	4 ... 20 mA							A				
							0,4	4	1,3		1	
Electrical connection	Connector <sup>2)</sup>	DIN EN 175301-803-A								1		
		DIN EN 175301-803-C (industrial standard 9.4 mm)								2		
		M12x1 2w: IN=1 / OUT=3 3w: IN=1 / OUT=4 / GND=3								3		
		M12x1 2w: IN=1 / OUT=4 3w: IN=1 / OUT=3 / GND=4								M		
		M12x1 2w: IN=1 / OUT=2 3w: IN=1 / OUT=2 / GND=3								P		
		RAST 2.5						0,4	7	4		
	Braids	Metri Pack Serie 150 <sup>3)</sup>						0,4	5			
		80 ±10 mm							6			
		290 ±10 mm							7			
		480 ±10 mm							8			
		730 ±10 mm							9			
	Swift connector	without cable							0			
		with cable 1.5 m							L			
with cable 2.0 m								N				
with cable 3.0 m								Q				
with cable 5.0 m								R				
Pressure connection <sup>1)</sup>	Inside thread	7/16-20 UNF sealing cone with schrader								0	0	N
		7/16-20 UNF sealing cone								K		1
		1/2 -14 NPT <sup>4)</sup>								D		1
		G 1/4 with O-Ring seal FPM								1		1
	Outside thread	7/16-20 UNF sealing cone								2		1
		1/4 -18 NPT								3		1
		G 1/4 sealed at back DIN 3852-E with profile seal ring in FPM								4		1
		G 1/4 sealed at back and manometer with profile seal ring in FPM								5	0	1
		R 1/4 acc. to EN 10226								7		1
		G 1/2 sealed at back and manometer with profile seal ring in FPM						0,1		8		1
		7/16-20 UNF sealed at front								G		1
		1/8 - 27 NPT <sup>4)</sup>								A		1
		G 1/8 sealed at front <sup>4)</sup>								M		1
		G 1/8 sealed at back DIN 3852-E with Profile seal ring in FPM <sup>5)</sup>						0,1		H		1
		M10x1 sealed at back DIN 3852-E with profile seal ring in FPM <sup>4)</sup>						0,1		F		1
		M20x1,5 sealed at front and manometer (combi)								E		1
G 1/4 sealed at front								J		1		
G 1/2 sealed at front								9		1		
Pressure orifice	without (inclusive pressure tip orifice from 2000 psi on)									0		
	with									2		
Material	Stainless steel 1.4305 / AISI 303										N	
pressure connection	Stainless steel 1.4404 / AISI 316L										1	
Pressure range variation (optional)	Indicate W and state range on order (e.g.: W0... + 400psi/OUT0...5V)											W

### Accessories

	Order number
Swift connector	117312
Female connector DIN EN 175301-803-A with seal	103510
Female connector DIN EN 175301-803-C with seal	104244
Corner-wire box for connector M12x1	106975
Corner-wire box for connector M12x1 with cable 2.0 m	114604
Straight-wire box for connector M12x1	114570
Straight-wire box for connector M12x1 with cable 2.0 m	114605
Mounting bracket with screw	118716
Calibration certificate (not possible with pressure range 0 ... 1000 bar)	104551

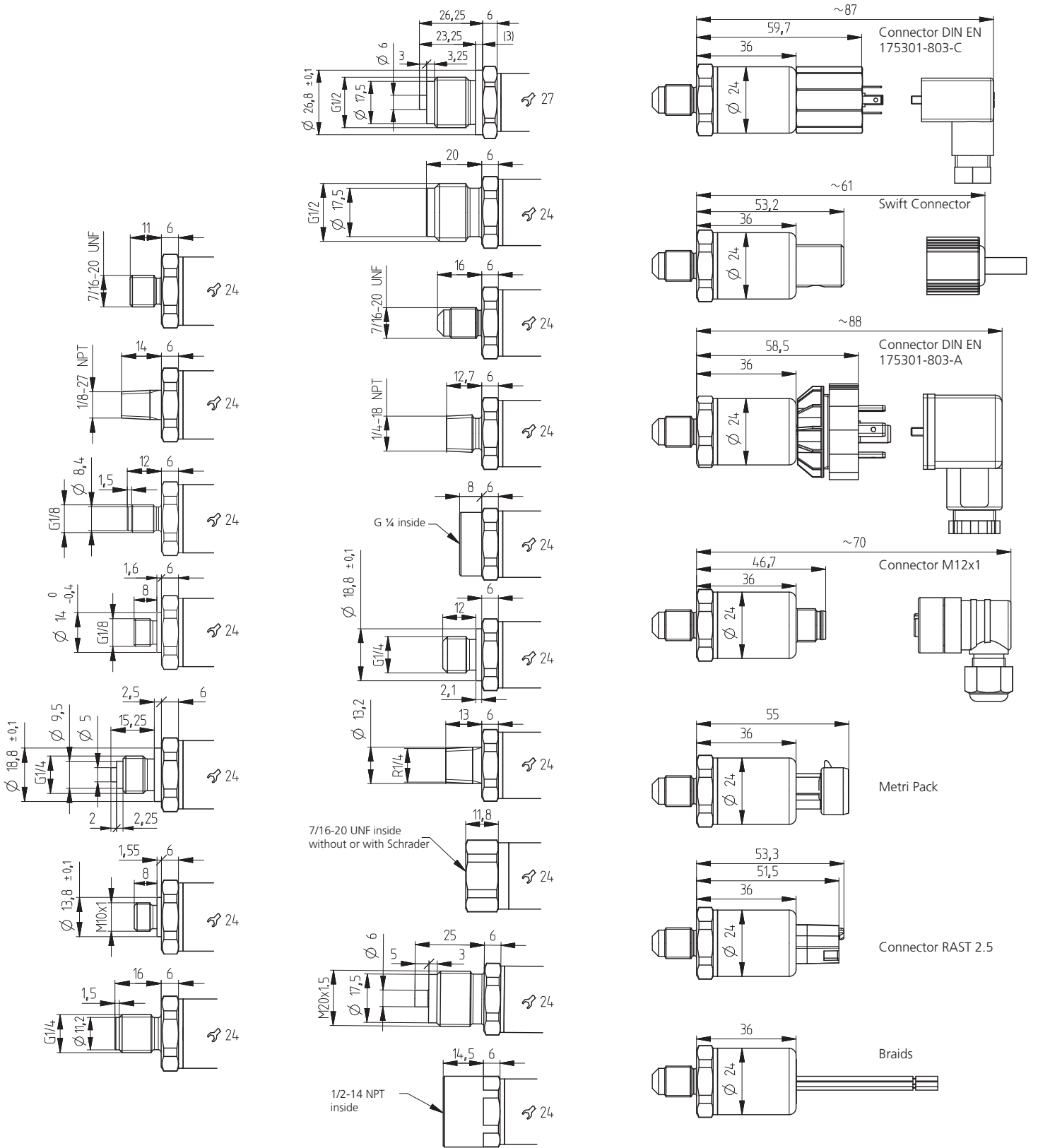
<sup>1)</sup> Other pressure ranges or pressure connections on request <sup>2)</sup> Delivery without female connector <sup>3)</sup> For pressure ranges ≤ 1 MPa only possible if deaeration through the cable is assured  
<sup>4)</sup> (≤ 870 psi) <sup>5)</sup> Rupture pressure 14500 psi

		1	2	3	4	5	6	7	8	9	10	11		
Order code selection table in MPa		520. X X X X X X X X X X X X												
Pressure range <sup>1)</sup>	-0.1 ... 0.9 MPa	9	F	6										
	0 ... 0.25 MPa	9	G	4										
	0 ... 0.4 MPa	9	G	5										
	0 ... 0.6 MPa	9	G	7										
	0 ... 1 MPa	9	H	0										
	0 ... 1.6 MPa	9	H	1										
	0 ... 2.5 MPa	9	H	2										
	0 ... 4 MPa	9	H	3										
	0 ... 6 MPa	9	K	0										
	0 ... 10 MPa	9	K	1										
	0 ... 16 MPa	9	K	2										
	0 ... 25 MPa	9	K	3										
	0 ... 40 MPa	9	L	4										
	0 ... 60 MPa	9	L	5										
0 ... 100 MPa	9	L	7											
Application	standard					S	0							
	for oxygen applications					S	1				0			
	with drinking water approval NSF 61					S	4				0	1		
Output / power supply	0 ... 5 V								1					
	1 ... 6 V								6					
									2					
	0 ... 10 V								C	1,2,3				
										8				
	ration. 10 ... 90%								7					
								0,4	9	1,3		1		
4 ... 20 mA									3					
									A					
								0,4	4	1,3		1		
Electrical connection	Connector <sup>2)</sup>	DIN EN 175301-803-A									1			
		DIN EN 175301-803-C (industrial standard 9.4 mm)										2		
		M12x1 2w: IN=1 / OUT=3 3w: IN=1 / OUT=4 / GND=3											3	
		M12x1 2w: IN=1 / OUT=4 3w: IN=1 / OUT=3 / GND=4											M	
		M12x1 2w: IN=1 / OUT=2 3w: IN=1 / OUT=2 / GND=3											P	
		RAST 2.5							0,4	7		4		
	Braids	Metri Pack Serie 150 <sup>3)</sup>							0,4			5		
		_80 ±10 mm										6		
		290 ±10 mm										7		
		480 ±10 mm										8		
	Swift connector	730 ±10 mm										9		
		without cable										0		
		with cable 1.5 m										L		
		with cable 2.0 m										N		
with cable 3.0 m											Q			
Pressure connection <sup>1)</sup>	Inside thread	with cable 5.0 m									R			
		<sup>7</sup> / <sub>16</sub> -20 UNF sealing cone with schrader										0	0	N
		<sup>7</sup> / <sub>16</sub> -20 UNF sealing cone										K		1
		<sup>1</sup> / <sub>2</sub> -14 NPT <sup>4)</sup>										D		1
	Outside thread	G <sup>1</sup> / <sub>4</sub> with O-Ring seal FPM										1		1
		<sup>7</sup> / <sub>16</sub> -20 UNF sealing cone										2		1
		<sup>1</sup> / <sub>4</sub> -18 NPT										3		1
		G <sup>1</sup> / <sub>4</sub> sealed at back DIN 3852-E with profile seal ring in FPM										4		1
		G <sup>1</sup> / <sub>4</sub> sealed at back and manometer with profile seal ring in FPM										5	0	1
		R <sup>1</sup> / <sub>4</sub> acc. to EN 10226										7		1
		G <sup>1</sup> / <sub>2</sub> sealed at back and manometer with profile seal ring in FPM							0,1			8		1
		<sup>7</sup> / <sub>16</sub> -20 UNF sealed at front										G		1
		<sup>1</sup> / <sub>8</sub> -27 NPT <sup>4)</sup>										A		1
		G <sup>1</sup> / <sub>8</sub> sealed at front <sup>4)</sup>										M		1
Pressure orifice	G <sup>1</sup> / <sub>8</sub> sealed at back DIN 3852-E with Profile seal ring in FPM <sup>5)</sup>							0,1			H		1	
	M10x1 sealed at back DIN 3852-E with profile seal ring in FPM <sup>4)</sup>							0,1			F		1	
	M20x1.5 sealed at front and manometer (combi)										E		1	
	G <sup>1</sup> / <sub>4</sub> sealed at front										J		1	
	G <sup>1</sup> / <sub>2</sub> sealed at front										9		1	
	without (inclusive pressure tip orifice from 10 MPa on)											0		
Material pressure connection	with										2			
	Stainless steel 1.4305 / AISI 303											N		
Pressure range variation (optional)	Stainless steel 1.4404 / AISI 316L											1		
	Indicate W and state range on order (e.g.: W0... + 0.3MPa/OUT0...5V)											W		

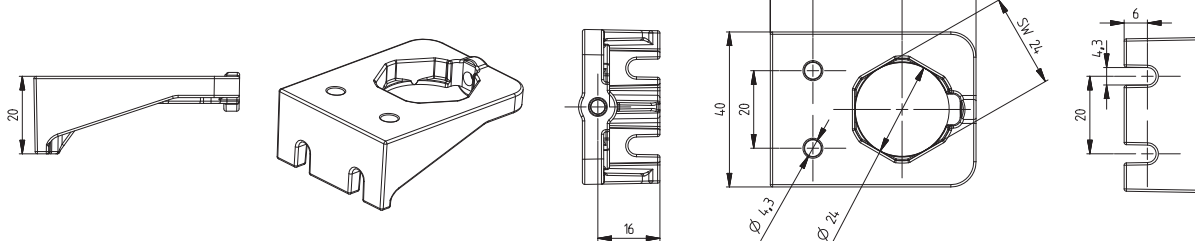
<sup>1)</sup> Other pressure ranges or pressure connections on request  
<sup>4)</sup> (≤ 6 MPa)

<sup>2)</sup> Delivery without female connector  
<sup>5)</sup> Rupture pressure: 100 MPa

<sup>3)</sup> For pressure ranges ≤ 1 MPa only possible if deaeration through the cable is assured

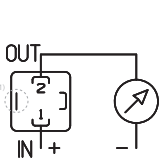


Mounting bracket



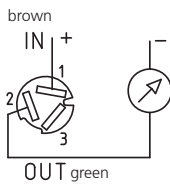
## 2 wire

Connector DIN  
EN 175301-803-A or C



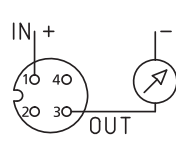
1 (IN) 2 (OUT)

Swift connector



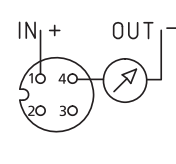
1 (IN) 2 (OUT)

Connector M12x1



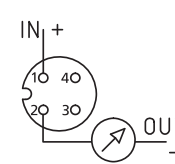
1 (IN) 3 (OUT)

Connector M12x1



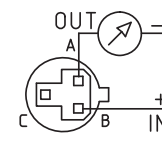
1 (IN) 4 (OUT)

Connector M12x1



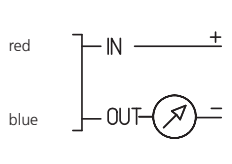
1 (IN) 2 (OUT)

Metri Pack Serie 150



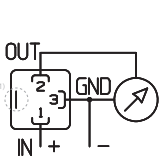
B (IN) A (OUT)

Braids



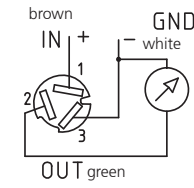
## 3 wire

Connector DIN  
EN 175301-803-A or C



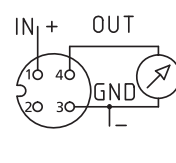
1 (IN) 2 (OUT) 3 (GND)

Swift connector



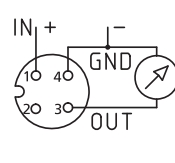
1 (IN) 2 (OUT) 3 (GND)

Connector M12x1



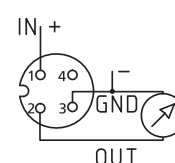
1 (IN) 4 (OUT) 3 (GND)

Connector M12x1



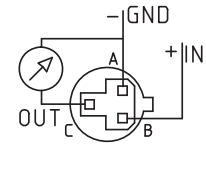
1 (IN) 3 (OUT) 4 (GND)

Connector M12x1



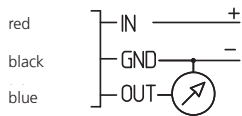
1 (IN) 2 (OUT) 3 (GND)

Metri Pack Serie 150

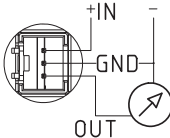


B (IN) C (OUT) A (GND)

Braids

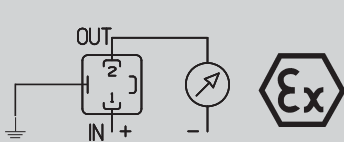


Connector RAST 2.5



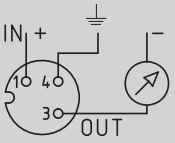
Device design with explosion protection: 4 ... 20 mA  
The grounding connection is conductively connected to the transmitter housing.

Connector DIN  
EN 175301-803-A



1 (IN) 2 (OUT) ↓

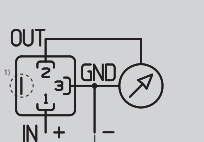
Connector M12x1



1 (IN) 3 (OUT) 4 (↓)

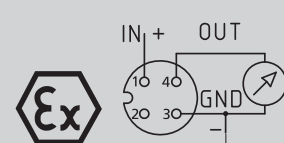
Device design with explosion protection: ratiom. 10 ... 90%  
The electronic GND is connected with a 1MΩ resistor to the transmitter housing.

Connector DIN  
EN 175301-803-A



1 (IN) 2 (OUT) 3 (GND)

Connector M12x1



1 (IN) 3 (GND) 4 (OUT)

<sup>1)</sup> Not connected with transmitter housing

### Huba Control AG

#### Headquarters

Industriestrasse 17  
5436 Würenlos  
Telefon +41 (0) 56 436 82 00  
Telefax +41 (0) 56 436 82 82  
info.ch@hubacontrol.com

### Huba Control AG

#### Niederlassung Deutschland

Schlattgrabenstrasse 24  
72141 Walddorfhäslach  
Telefon +49 (0) 7127 23 93 00  
Telefax +49 (0) 7127 23 93 20  
info.de@hubacontrol.com

### Huba Control SA

#### Succursale France

Rue Lavoisier  
Technopôle Forbach-Sud  
57602 Forbach Cedex  
Téléphone +33 (0) 387 847 300  
Télécopieur +33 (0) 387 847 301  
info.fr@hubacontrol.com

### Huba Control AG

#### Vestiging Nederland

Hamseweg 20A  
3828 AD Hoogland  
Telefoon +31 (0) 33 433 03 66  
Telefax +31 (0) 33 433 03 77  
info.nl@hubacontrol.com

### Huba Control AG

#### Branch Office United Kingdom

Unit 13 Berkshire House  
County Park Business Centre  
Shrivenham Road  
Swindon Wiltshire SN1 2NR  
Phone +44 (0) 1993 776667  
Fax +44 (0) 1993 776671  
info.uk@hubacontrol.com